

MATERIAL SAFETY DATA SHEET

SECTION 1 - IDENTIFICATION OF CHEMICAL PRODUCT AND COMPANY

Saint-Gobain RF Pty Ltd
635 Queensberry Street
North Melbourne 3051
Victoria Australia



Telephone (03)9329 0111
Fax (03)9329 0646
www.sgrf.com.au

Substance: Blend of ingredients - resin and other ingredients in suitable solvent system.
Trade Name: **Cray Valley ISO Flowcoat**
Product Use: Gelcoat used as an external surface coating in manufacture of fibreglass products.
Creation Date: **July, 2005**
Revision Date: **July, 2005**

SECTION 2 - HAZARDS IDENTIFICATION

Statement of Hazardous Nature

This product is classified as: Hazardous according to the criteria of NOHSC Australia.

Dangerous according to the Australian Dangerous Goods (ADG) Code.

Risk Phrases: R10, R20, R66, R36/38. Flammable. Harmful by inhalation. Repeated exposure may cause skin dryness or cracking. Irritating to eyes and skin.

Safety Phrases: S2, S16, S23, S38, S24/25, S36/37/39. Keep out of reach of children. Keep away from sources of ignition - No smoking. Do not breathe vapours, mists or spray. In case of insufficient ventilation, wear suitable respiratory equipment. Avoid contact with skin and eyes. Wear suitable protective clothing, gloves and eye/face protection.

SUSDP Classification: S5

ADG Classification: Class 3 (RESIN SOLUTION)

UN Number: 1866

Emergency Overview

Physical Description & colour: Clear, viscous liquid.

Odour: Characteristic odour of styrene.

Major Health Hazards: irritating to eyes and skin, harmful if inhaled.

Potential Health Effects

Styrene and mineral spirit both have narcotic effects and may cause dizziness, nausea, loss of concentration and ultimately loss of consciousness.

Inhalation

Short Term exposure: Significant inhalation exposure is considered to be unlikely. Available data shows that this product is harmful, but symptoms are not available.

Long Term exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short Term exposure: Available data indicates that this product is not harmful. It should present no hazards in normal use. However product is a skin irritant. Symptoms may include itchiness and reddening of contacted skin. Other symptoms may also become evident, but all should disappear once exposure has ceased.

Long Term exposure: Prolonged and repeated skin contact may cause dermatitis and skin cracking due to defatting effect.

Eye Contact:

Short Term exposure: Exposure via eyes is considered to be unlikely. This product is an eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment may cause permanent damage.

Long Term exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term exposure: Significant oral exposure is considered to be unlikely. This product is unlikely to cause any irritation problems in the short or long term.

Long Term exposure: No data for health effects associated with long term ingestion.

MATERIAL SAFETY DATA SHEET

Carcinogen Status:

NOHSC: No significant ingredient is classified as carcinogenic by NOHSC.

NTP: No significant ingredient is classified as carcinogenic by NTP.

IARC: Styrene is classed 2b IARC - possibly carcinogenic to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients	CAS No	Conc, %	TWA (mg/m ³)	STEL (mg/m ³)
Styrene	100-42-5	>12.5	213	426
Mineral spirit	64742-47-8	no data	not set	not set
Other non hazardous ingredients	secret	to 100	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that should not be exceeded for more than 15 minutes and should not be repeated for more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

SECTION 4 - FIRST AID MEASURES

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this MSDS with you when you call.

Inhalation: If symptoms of poisoning become evident, contact a Poisons Information Centre, or call a doctor at once. Remove source of contamination or move victim to fresh air. If breathing is difficult, oxygen may be beneficial if administered by trained personnel, preferably on a doctor's advice. DO NOT allow victim to move about unnecessarily. Symptoms of pulmonary oedema can be delayed up to 48 hours after exposure.

Skin Contact: Quickly and gently blot away excess liquid. Wash gently and thoroughly with warm water (use non-abrasive soap if necessary) for 10-20 minutes or until product is removed. Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands and belts) and completely decontaminate them before reuse or discard. If irritation persists, repeat flushing and seek medical attention.

Eye Contact: Quickly and gently blot material from eyes. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 20 minutes or until the product is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately.

Ingestion: If product is swallowed or gets in mouth, wash mouth with water and give some water to drink. If symptoms develop, or if in doubt contact a Poisons Information Centre or a doctor.

SECTION 5 - FIRE FIGHTING MEASURES

Fire and Explosion Hazards: This product is classified as flammable. There is a moderate risk of an explosion from this product if commercial quantities are involved in a fire. Firefighters should take care and appropriate precautions. Any explosion will likely spread the fire to surrounding materials. Water spray may be used to cool drums involved in a fire, reducing the chances of an explosion. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids. Vapours from this product are heavier than air and may accumulate in sumps, pits and other low-lying spaces, forming potentially explosive mixtures. They may also flash back considerable distances.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: Preferred extinguishing media are carbon dioxide, dry chemical, foam, water fog. Foam is the preferred medium for large fires. Ensure that no spillage enters drains or water courses.

Fire Fighting: When fighting fires involving significant quantities of this product, wear a splash suit complete with self contained breathing apparatus.

Flash point: 31°C

Upper Flammability Limit: 6.8% (styrene)

Lower Flammability Limit: 0.9% (styrene)

Autoignition temperature: 490°C (styrene)

Flammability Class: Flammable

MATERIAL SAFETY DATA SHEET

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Immediately call the Fire Brigade. Wear full protective clothing including eye/face protection. All skin areas should be covered. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include rubber, PVC. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. It should be fitted with a type A cartridge, suitable for organic vapours. Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Avoid using sawdust or other combustible material. Any electrical equipment should be non-sparking. Any equipment capable of building an electrostatic charge should be electrically grounded. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

SECTION 7 - HANDLING AND STORAGE

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this MSDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well ventilated area, and make sure that surrounding electrical devices and switches are suitable. Check containers periodically for leaks. Containers should be kept closed in order to minimise contamination and possible evaporation. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 1000L of flammable liquids of Packaging Group III, you are probably required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

SECTION 8 - EXPOSURE CONTROLS AND PERSONAL PROTECTION

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Industrial Clothing: **AS2919**, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

Exposure Limits	TWA (mg/m ³)	STEL (mg/m ³)
Styrene	213	426

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: No special ventilation requirements are normally necessary for this product. However make sure that the work environment remains clean and that vapours and mists are minimised.

Eye Protection: Protective glasses or goggles should be worn when this product is being used. Failure to protect your eyes may cause them harm. Emergency eye wash facilities are also recommended in an area close to where this product is being used.

Skin Protection: Prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: rubber, PVC.

Respirator: Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above.

Eyebaths or eyewash stations and safety deluge showers should be provided near to where this product is being used.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES:

Physical Description & colour:	Clear, viscous liquid.
Odour:	Characteristic odour of styrene.
Boiling Point:	Not available. Styrene boils at about 145°C at 100kPa.

MATERIAL SAFETY DATA SHEET

Freezing/Melting Point:	No specific data. Liquid at normal temperatures.
Volatiles:	No specific data. Expected to be low at 100°C.
Vapour Pressure:	No data.
Vapour Density:	No data.
Specific Gravity:	1.2-1.3
Water Solubility:	Insoluble.
pH:	No data.
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	No data.
Coeff Oil/water distribution:	No data
Autoignition temp:	490°C (styrene)

SECTION 10 - STABILITY AND REACTIVITY

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30°C. Keep away from sources of sparks or ignition. Handle and open containers carefully. Any electrical equipment in the area of this product should be flame proofed.

Incompatibilities: oxidising agents, polymerisation initiators.

Fire Decomposition: Carbon dioxide, and if combustion is incomplete, carbon monoxide and smoke. Water. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product may undergo polymerisation in the presence of certain chemical reagents. See Incompatibilities above. Polymerisation is often accompanied by liberation of heat, and may lead to a dangerous or explosive situation. If the product is seen to be heating up, treat as a fire incident.

SECTION 11 - TOXICOLOGICAL INFORMATION

Local Effects:

Target Organs: none known

For Styrene: LD₅₀ Oral (Rat) 1230mg/kg

Classification of Hazardous Ingredients

Ingredient	Risk Phrases
Styrene	Conc>=12.5%: Xn; R20; R36/38
Mineral Spirit	Conc>=10%: Xn; R65

Note that the R65 phrase is NOT used as other ingredients make this product fairly viscous.

SECTION 12 - ECOLOGICAL INFORMATION

Insufficient data to be sure of status.

SECTION 13 - DISPOSAL CONSIDERATIONS

Disposal: Containers should be emptied as completely as practical before disposal. If possible, recycle containers either in-house or send to recycle company. If this is not practical, send to a commercial waste disposal site. Please do NOT dispose into sewers or waterways.

SECTION 14 - TRANSPORT INFORMATION

ADG Code: 1866, RESIN SOLUTION, flammable

Hazchem Code: 3[Y]

Special Provisions: SP185, SP187

Dangerous Goods Class: Class 3, Flammable liquids.

Packaging Group: III

Packaging Method: 3.8.3, RT1, RT7

Class 3 Flammable Liquids shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 2.1 (Flammable Gases where flammable liquids and flammable gases are both in bulk), 2.3 (Toxic Gases), 4.2 (Spontaneously Combustible Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6

MATERIAL SAFETY DATA SHEET

(Toxic Substances, except Flammable Liquid is nitromethane), and 7 (Radioactive Substances). They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases except where the Flammable Liquids and Flammable Gases are in bulk), 2.2 (Non-Flammable Non-Toxic Gases), 4.1 (Flammable Solids), 4.3 (Dangerous When Wet Substances), 6 (Toxic Substances, except where Flammable Liquid is nitromethane), 8 (Corrosive Substances), 9 (Miscellaneous Dangerous Goods), Foodstuffs or foodstuff empties.

SECTION 15 - REGULATORY INFORMATION

AICS: All of the significant ingredients in this formulation are to be found in the public AICS Database. The following ingredients: Styrene, Mineral spirit (as liquid hydrocarbon) are mentioned in the SUSDP.

SECTION 16 - OTHER INFORMATION

This MSDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail
AICS	Australian Inventory of Chemical Substances
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOHSC	National Occupational Health and Safety Commission
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
R-Phrase	Risk Phrase
SUSDP	Standard for the Uniform Scheduling of Drugs & Poisons
UN Number	United Nations Number

THIS MSDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS MSDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This MSDS is prepared in accord with the NOHSC document "National Code of Practice for the Preparation of Material Safety Data Sheets" 2nd Edition [NOHSC:2011(2003)]

Copyright © Kilford & Kilford Pty Ltd, July, 2005.

<http://www.kilford.com.au/> Phone (02)9251 4532